

## INSTALLATION INSTRUCTION

### Blank Duct Plugs

#### PRODUCT COMPONENTS

The blank duct plug is comprised of the following components (Figure 1):

- Plastic top and bottom compression plate
- Plastic loop nut
- Gasket

#### INSTALLATION INSTRUCTIONS

1. Wipe pipe clean with cloth.
2. Back off eye nut or hex nut enough to relieve any pressure on gasket.
3. Hand tighten, and then use a screwdriver through loop nut if additional tightening is required.
4. Insert duct plug into duct until gasket is completely inside of duct (Figure 2).
5. For eye nut: Hold top plate flat against pipe and tighten eye nut until 1 to 3 threads show on bolt through eye nut. Duct plugs fit a range of pipe sizes; tightness will vary dependant upon pipe ID within plug ranges.

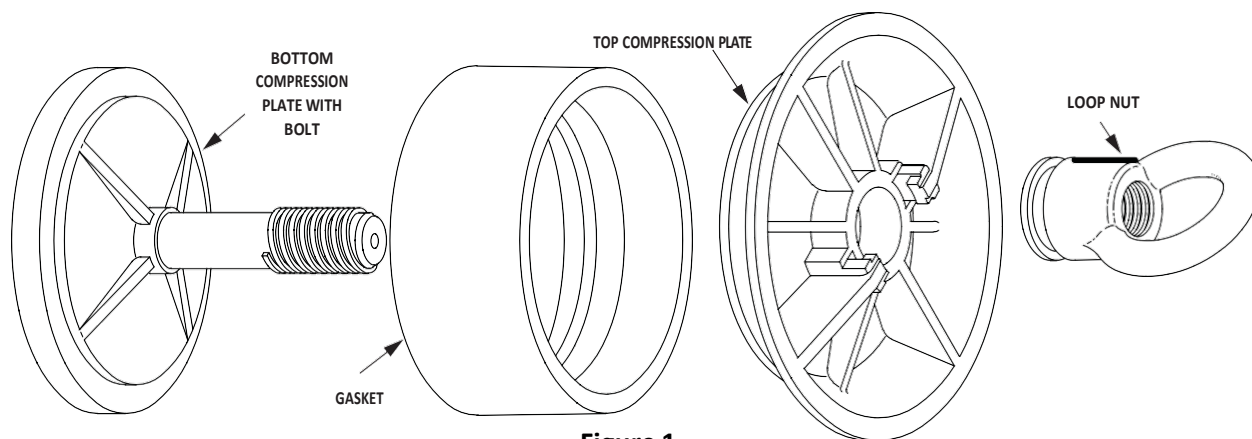


Figure 1

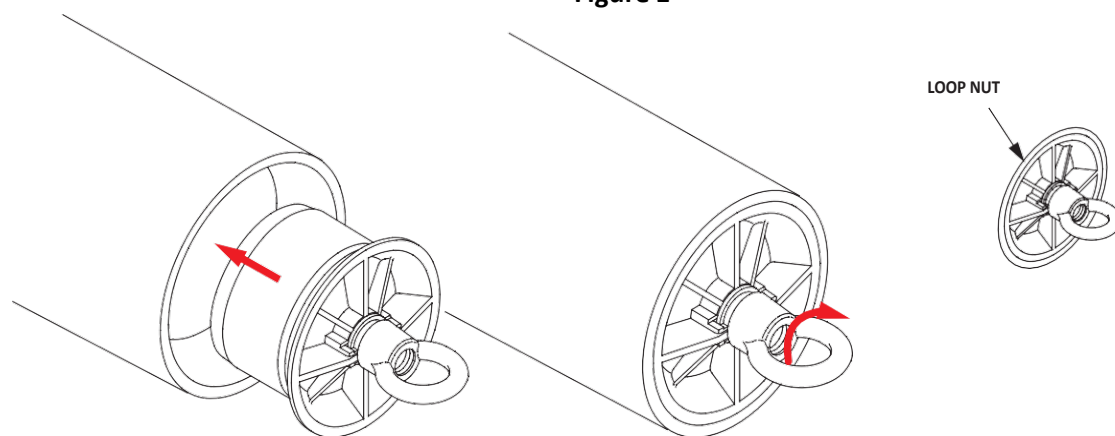
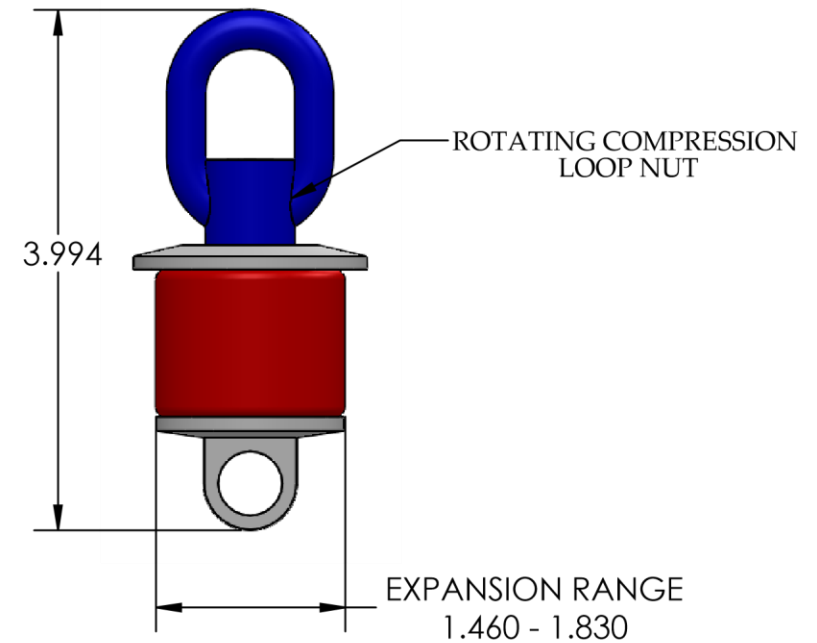
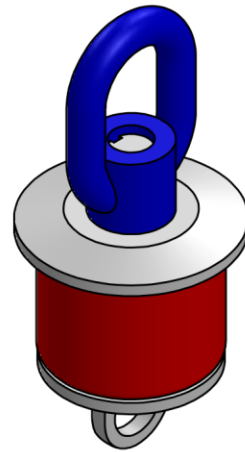

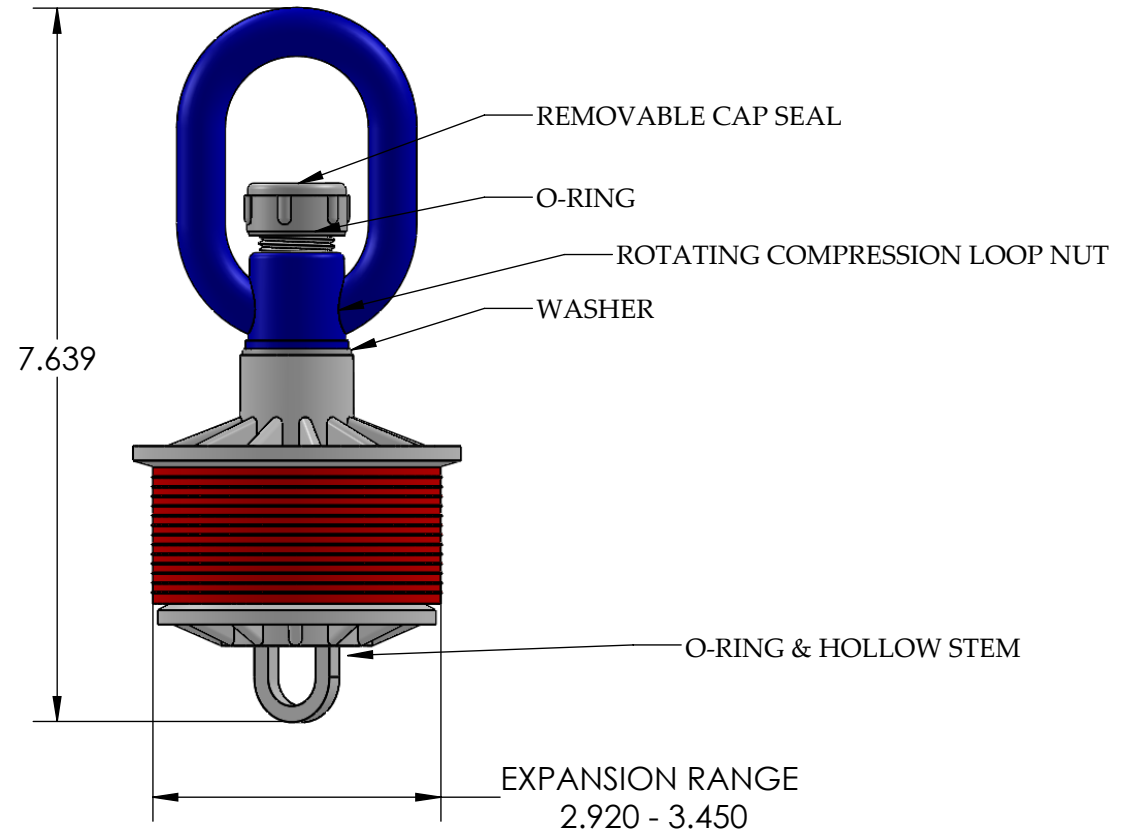
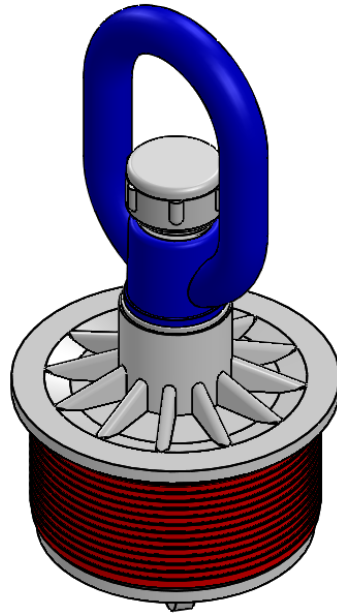


Figure 2




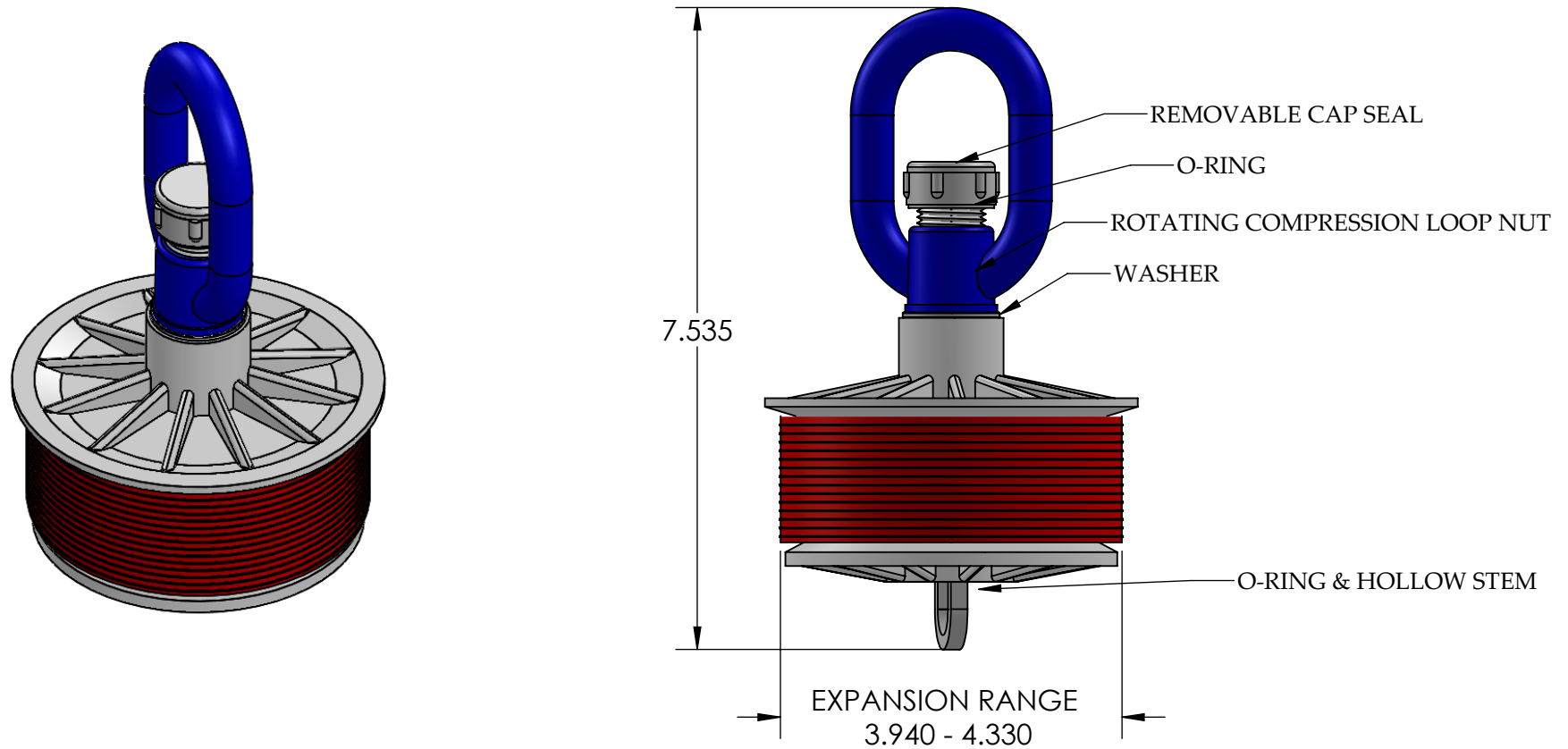
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/64$ ANGULAR: $0.125^\circ$ TWO PLACE DECIMAL $\pm 0.010$ THREE PLACE DECIMAL $\pm 0.005$	DRAWN	HUIZAR	06/02/14	TITLE:  1 1/2" KWIKIE PLUG, W/ LOOP NUT		
	CHECKED		F.GRO	06/02/14				
	ENG APPR.							
	MFG APPR.							
	Q.A.							
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SIZE A		
		MATERIAL SEE BOM						
		FINISH	DWG. NO. 5120-15					
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING	SCALE:					




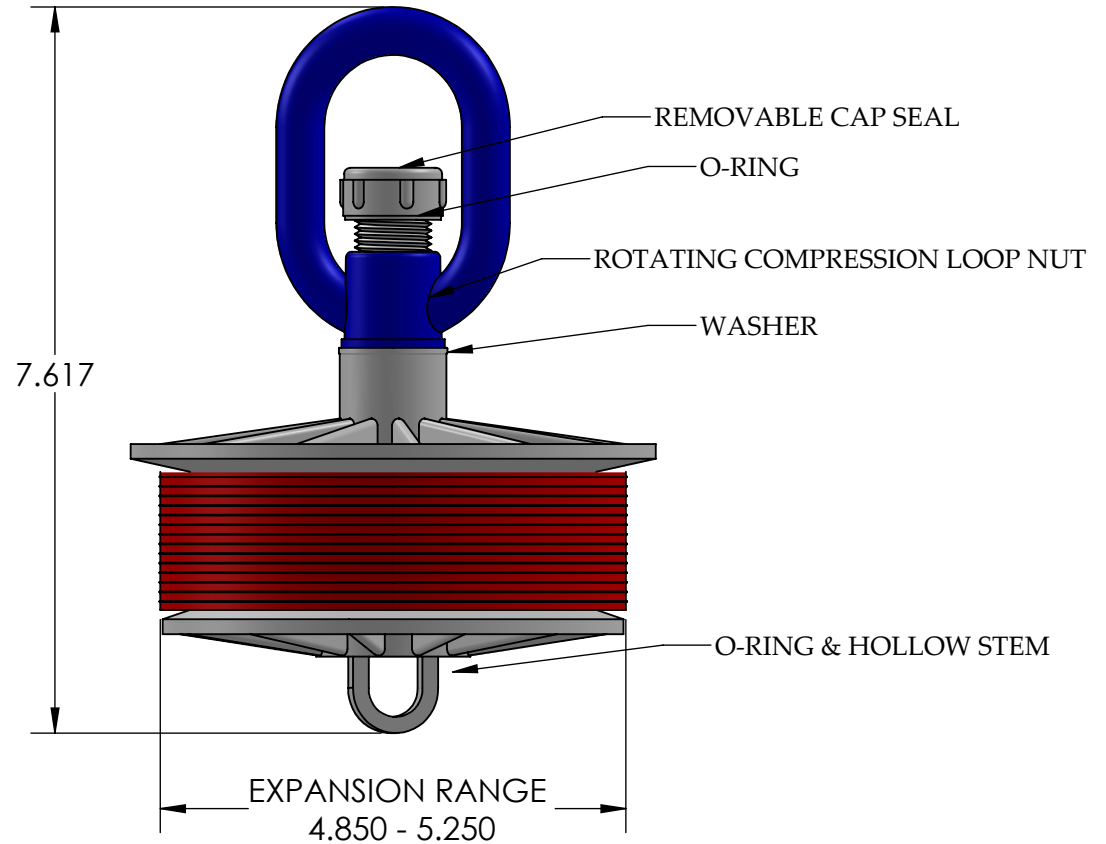
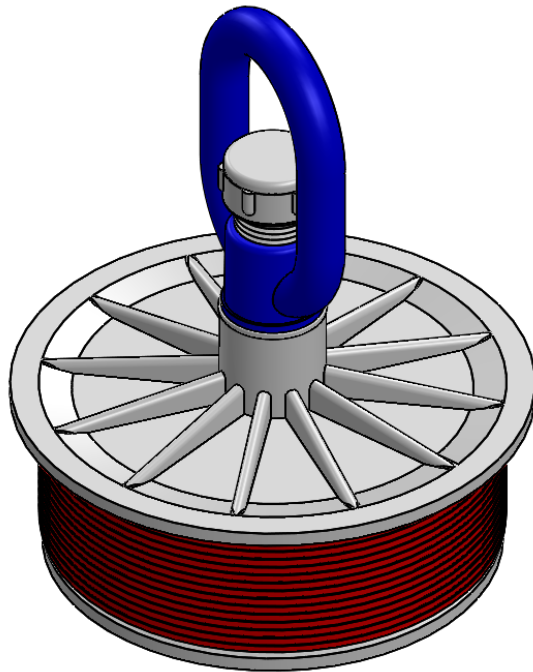
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE					
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/64 ANGULAR: 0.125° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005	DRAWN	HUIZAR	06/02/14	TITLE:  3" KWIKIE PLUG, W/ LOOP NUT				
			CHECKED	F.GRO	06/02/14					
			ENG APPR.							
			MFG APPR.							
			Q.A.							
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SIZE A				
		MATERIAL SEE BOM								
		FINISH				DWG. NO.		REV		
NEXT ASSY	USED ON					5120-30L		B		
APPLICATION		DO NOT SCALE DRAWING				SCALE:	WEIGHT:	SHEET 1 OF 1		




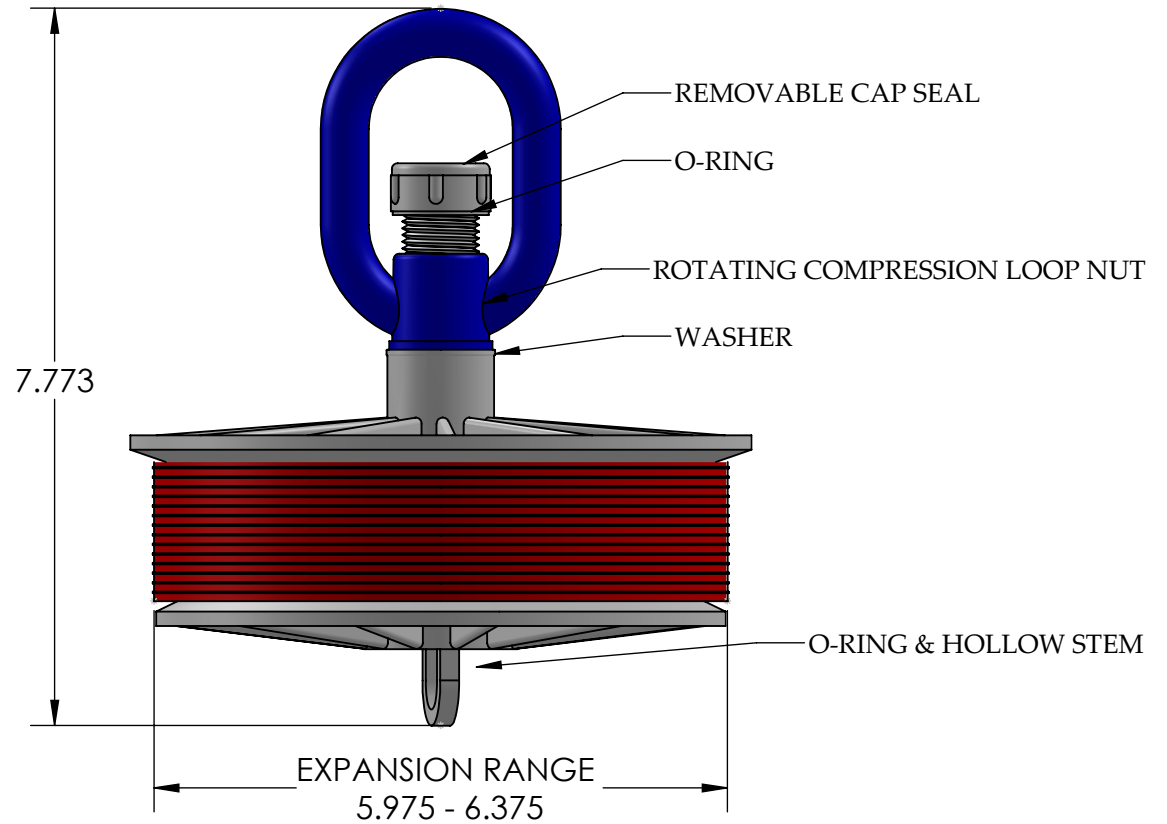
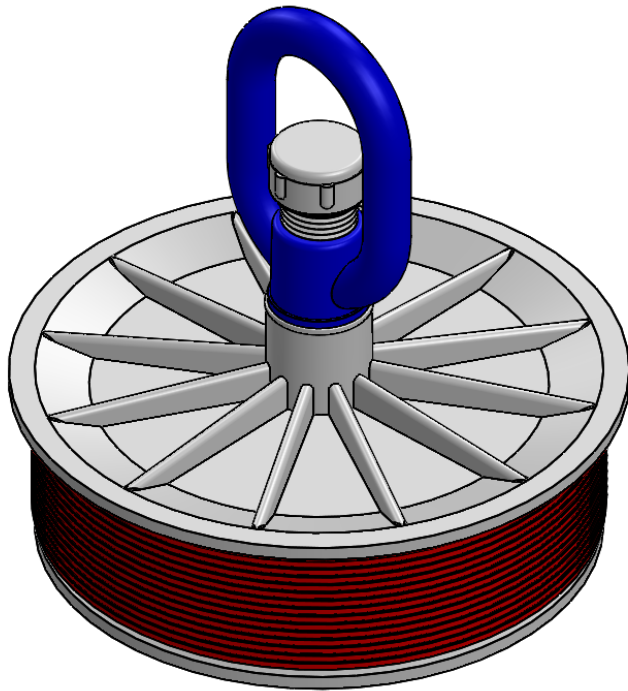
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		UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/64 ANGULAR: 0.125° TWO PLACE DECIMAL    ±0.010 THREE PLACE DECIMAL ±0.005		NAME	DATE	<div></div> <div>TITLE:  4" KWIKIE PLUG, W/ LOOP NUT</div>		
			DRAWN	HUIZAR	06/02/14			
			CHECKED	F.GRO	06/02/14			
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE    DWG. NO.    REV A                    5120-40L                    B		
		MATERIAL SEE BOM	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE:    WEIGHT:    SHEET 1 OF 1		




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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE					
		DIMENSIONS ARE IN INCHES	DRAWN HUIZAR 06/02/14  CHECKED F.GRO 06/02/14  ENG APPR.  MFG APPR.  Q.A.			TITLE:  <				



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div></div> <div>TITLE:  6" KWIKIE PLUG, W/ LOOP NUT</div>		
		DIMENSIONS ARE IN INCHES	DRAWN	HUIZAR	06/02/14			
		TOLERANCES:	CHECKED	F.GRO	06/02/14			
		FRACTIONAL ± 1/64	ENG APPR.					
		ANGULAR: 0.125°	MFG APPR.					
		TWO PLACE DECIMAL ±0.010				SIZE A	DWG. NO. 5120-60L	REV B
		THREE PLACE DECIMAL ±0.005	Q.A.					
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:					
		MATERIAL SEE BOM						
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING	SCALE:      WEIGHT:      SHEET 1 OF 1					