



INSTALLATION INSTRUCTION

Blank Duct Plugs

PRODUCT COMPONENTS

The blank duct plug is comprised of the following components (Figure 1):

- · Plastic top and bottom compression plate
- · Plastic loop nut
- Gasket

INSTALLATION INSTRUCTIONS

- 1. Wipe pipe clean with cloth.
- 2. Back off eye nut or hex nut enough to relieve any pressure on gasket.
- 3. Hand tighten, and then use a screwdriver through loop nut if additional tightening is required.
- 4. Insert duct plug into duct until gasket is completely inside of duct (Figure 2).
- 5. For eye nut: Hold top plate flat against pipe and tighten eye nut until 1 to 3 threads show on bolt through eye nut. Duct plugs fit a range of pipe sizes; tightness will vary dependant upon pipe ID within plug ranges.

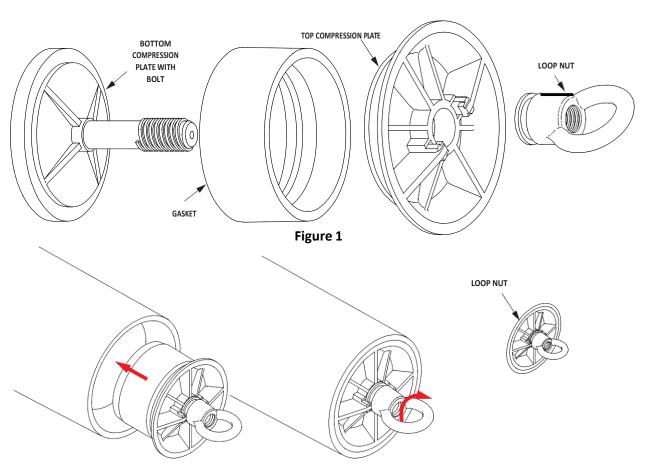
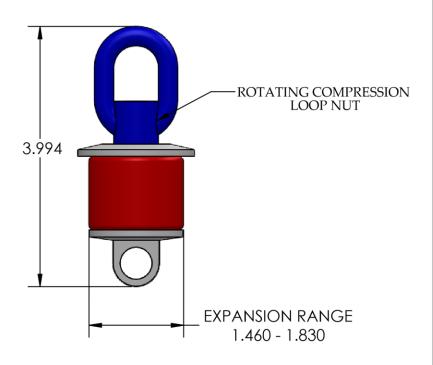


Figure 2



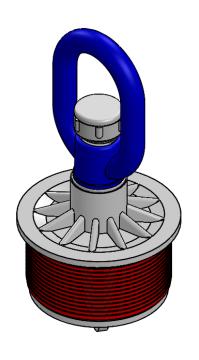


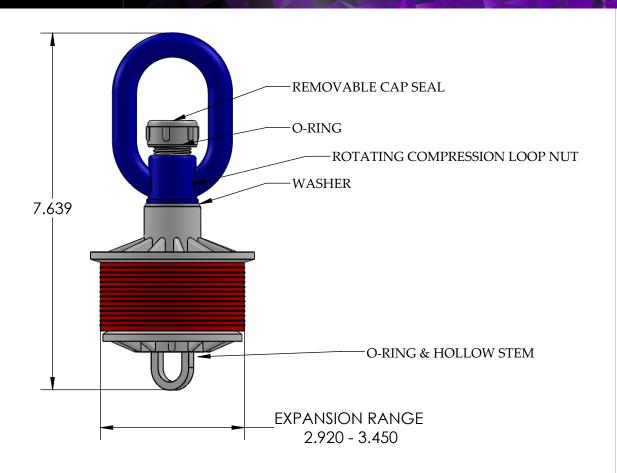


				UNLESS OTHERWISE SPECIFIED:		NAME	DATE			CAL AM		
				DIMENSIONS ARE IN INCHES	DRAWN	HUIZAR	06/02/14		MANUFACTURING			
				TOLERANCES: FRACTIONAL ± 1/64	CHECKED	F.GRO	06/02/14	TITLE:				
THE INFOID DRAWING CALAM MEPRODU WITHOUT CALAM M				ANGULAR: 0.125° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 INTERPRET GEOMETRIC	ENG APPR.							
					MFG APPR.				I	T		
THE INFOR DRAWING CALAM M REPRODUC WITHOUT T CALAM M					Q.A.							
THE INFORMATION CO DRAWING IS THE SOLI CALAM MFG. ANY REPRODUCTION IN PA	PROPRIETARY AND CONFIDENTIAL			TOLERANCING PER:	COMMENTS	S:						
THE INFORM DRAWING I CALAM MF REPRODUC WITHOUT TH CALAM MF	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF	HE SOLE PROPERTY OF SEE BOM ANY ON IN PART OR AS A WHOLE NEXT ASSY USED ON			_				DWG. NO. 5120-15		F	REV D
	REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF			FINISH				Α				В
		APPLI	CATION	DO NOT SCALE DRAWING				SCAL	ALE: WEIGHT:		SHEET 1 OF 1	
	†											

5 4 3 2

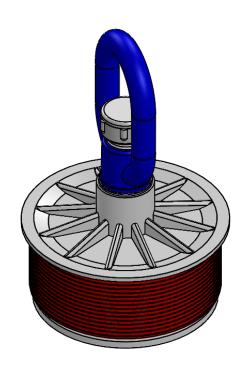


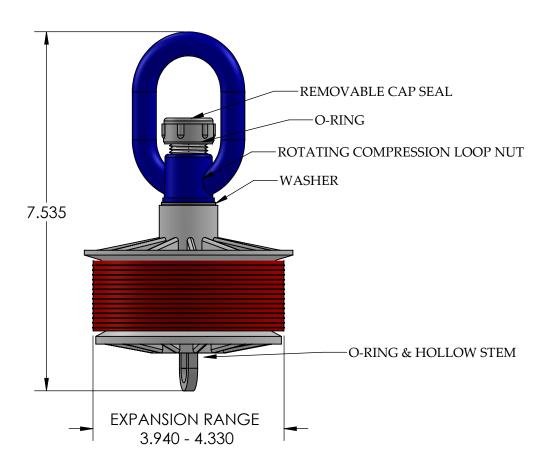




			UNLESS OTHERWISE SPECIFIED:		NAME	DATE		© CAL A	NA		
_			DIMENSIONS ARE IN INCHES	DRAWN	HUIZAR	06/02/14		MANUFACTUE			
			TOLERANCES: FRACTIONAL ± 1/64	CHECKED	F.GRO	06/02/14	TITLE:				
			INTERPRET GEOMETRIC Q.A.	ENG APPR.				3" KWIKIF PI	WIKIE DI LIC		
				MFG APPR.					W/ LOOP NUT		
PROPRIETARY AND CONFIDENTIAL			TOLERANCING PER:	COMMENTS:							
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF			MATERIAL SEE BOM				SIZE D	WG. NO.		REV	
CALAM MFG. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF	NEXT ASSY USED ON		FINISH				A 5120-3			В	
CALAM MFG. IS PROHIBITED.	APPLICATION		DO NOT SCALE DRAWING				SCALE:	WEIGHT:	SHEE	T 1 OF 1	
5	4		3			2			1		

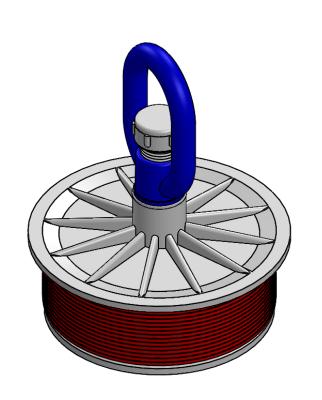


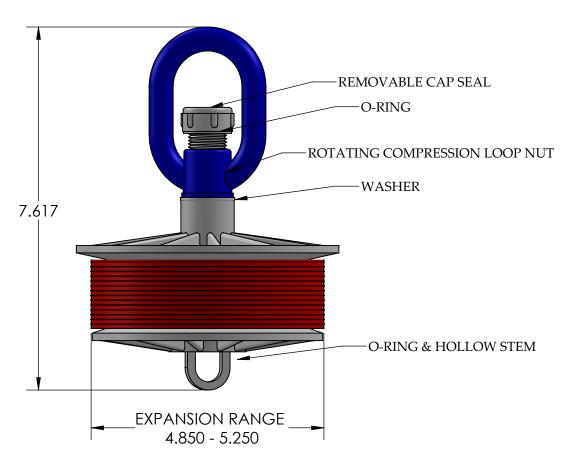




			UNLESS OTHERWISE SPECIFIED:		NAME	DATE		© CAL AN	Л	
_			DIMENSIONS ARE IN INCHES	DRAWN	HUIZAR	06/02/14		MANUFACTURIN		
_			TOLERANCES: FRACTIONAL ± 1/64	CHECKED	F.GRO	06/02/14	TITLE:			
			ANGULAR: 0.125° TWO PLACE DECIMAL ±0.010	ENG APPR.				4" KWIKIE PI	LIC	
			THREE PLACE DECIMAL ±0.005	MFG APPR.				W/ LOOP N		
PROPRIETARY AND CONFIDENTIAL			INTERPRET GEOMETRIC	Q.A.				_		
			TOLERANCING PER:	COMMENTS:						
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CALAM MFG. ANY			SEE BOM					WG. NO.		REV
REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF	NEXT ASSY	USED ON	FINISH				А	5120-40L		В
CALAM MFG. IS PROHIBITED.	APPLIC	CATION	DO NOT SCALE DRAWING				SCALE:	WEIGHT:	SHEE	T 1 OF 1

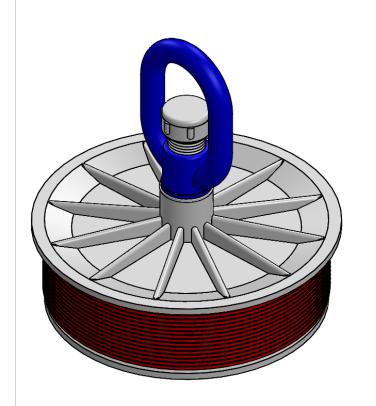


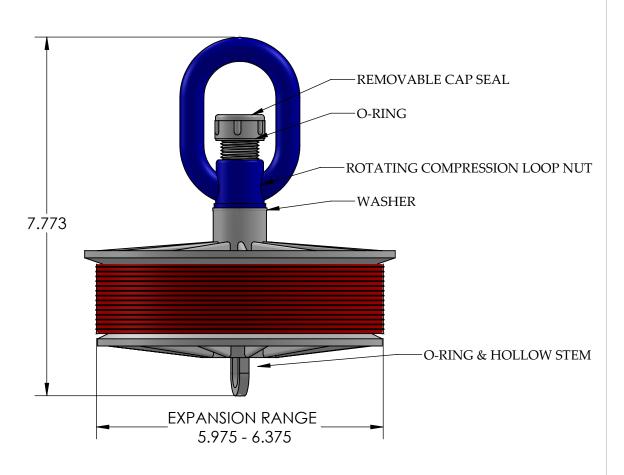




				UNLESS OTHERWISE SPECIFIED:		NAME	DATE			CAL AM		
	DRAWING IS THE SOLE PROPERTY OF CALAM MFG. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CALAM MFG. IS			DIMENSIONS ARE IN INCHES	DRAWN	HUIZAR	06/02/14					
				TOLERANCES: FRACTIONAL ± 1/64	CHECKED	F.GRO	06/02/14	TITLE:				
	MATION CONTAINED IN THIS IS THE SOLE PROPERTY OF IFG. ANY CTION IN PART OR AS A WHOLE THE WRITTEN PERMISSION OF IFG. IS			ANGULAR: 0.125° TWO PLACE DECIMAL ±0.010 ENG AP	ENG APPR.				5" K	IG.		
					DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS:					LOOP NU		
-	ORDITTA BY AND CONTIDENTIAL			INTERPRET GEOMETRIC	Q.A.				,			
PR	OPRIEIARY AND CONFIDENTIAL		IOLERANCING PER:	COMMENTS:								
DRAWI	ING IS THE SOLE PROPERTY OF	MATERIAL SEE BOM						WG. NO.			REV	
THE INFORM DRAWING IS CALAM MFO REPRODUCT WITHOUT THI CALAM MFO	DUCTION IN PART OR AS A WHOLE UT THE WRITTEN PERMISSION OF	NEXT ASSY	USED ON	FINISH				А	,	5120-50L		В
		APPLI	ICATION	DO NOT SCALE DRAWING				SCALE:	W	EIGHT:	SHEE	T 1 OF 1
THE INF DRAWI CALAM REPRO WITHO CALAM	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CALAM MFG. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CALAM MFG. IS PROHIBITED.	NEXT ASSY		SEE BOM FINISH	COMMENTS	:	1	Α		5120-50L	SHEE	







			UNLESS OTHERWISE SPECIFIED:		NAME	DATE			CALA	Ν.Δ			
			DIMENSIONS ARE IN INCHES	DRAWN	HUIZAR	06/02/14							
			TOLERANCES: FRACTIONAL ± 1/64	CHECKED	F.GRO	06/02/14	TITLE:						
			ANGULAR: 0.125° TWO PLACE DECIMAL ±0.010	ENG APPR.				6	KWIKIE PLUG,				
			THREE PLACE DECIMAL ±0.005	CHECKED F.GRO ENG APPR. MFG APPR. Q.A.				W/ LOOP NUT					
DRODDIETA DV. AND. GONEIDENTIAL			INTERPRET GEOMETRIC	Q.A.					,				
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CALAM MEG. ANY			TOLERANCING PER: MATERIAL SEE BOM	COMMENTS:			SIZE	2,,,,,,,,			REV D		
REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF	NEXT ASSY	USED ON	FINISH						5120-60L		В		
CALAM MFG. IS PROHIBITED.	APPLIC	CATION	DO NOT SCALE DRAWING			SCALE:		WEIGHT:	SHEET 1 OF 1				